

OPN-CHEMIE OTTO PETRI GmbH
Produktion techn. Aerosole - Sprays
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Product Information

OPN-Separating Oil Concentrate SF 20®

- **silicone free**

Properties:

- Prevents the burning of welding spatters on workpieces and welding tools
- Paint-friendly, when used properly

Application Range:

- For inert gas and electric welding
- **Only use with welding robots** after qualifying examination and regulation of the device manufacturer

Application:

Our information are recommendations based on our experience. We accept no liability for any damage without tests concerning suitability for the specific application, without preliminary trials and if the products is misused. Can be diluted 1: 5 or higher with water, depending on the application. **Shake the ready-to-use product strongly before each use. Spray very thinly and evenly.** This is necessary in order to prevent the formation of pores in the weld metal or that hydrogen-induced cracks occur in sensitive steels and critical stresses. **Do not let active substance get into the weld seam.** For after-treatment of the workpieces (painting, hot-dip galvanizing etc.), a test and possible cleaning is recommended in advance. Do not inhale spray, use only in well-ventilated areas!

Protect from frost!

Only for professional use! Always observe safety data sheet before use.

Delivery information:

Art.-No. 65270 Disposable Canister: 10 liters content

Observe the information on the label and of the EC-safety data sheet!

„SF 20®“ is the registered trademark of the company OPN-CHEMIE GmbH!

Our technical information has been compiled carefully to the best of our knowledge. Because of the many possible influences during processing and use of the products they do not relieve the processor of its own, conscientious exams! A legally binding assurance of certain properties or of the suitability for a particular purpose can not be derived from our information. Existing laws and regulations must be checked and observed from the processor of our products before use in his own responsibility.

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