



Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH), amended by 2020/878/EU

OPN-Cutting Oil

Version number: 3.0
Revision: 2023-07-17

Date of compilation: 2018-01-01

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1	Product identifier	
	Trade name	OPN-Cutting Oil
	Unique formula identifier (UFI)	DTWD-R5JW-700A-5HYH
	Other means of identification	
	Article number	60635
	Tariff No	38109090
1.2	Relevant identified uses of the substance or mixture and uses advised against	
	Relevant identified uses	Industrial use Professional use
	Sector of use	High-performance lubricant
	Uses advised against	Do not use for products which come into contact with foodstuffs. Do not use for private purposes (household).
1.3	Details of the supplier of the safety data sheet	
	OPN-CHEMIE GmbH In der Au 14 57290 Neunkirchen	
	www.opn-chemie.de	
	Competent person responsible for the safety data sheet	Barbara Angelika Gros-Petri
	e-mail (competent person)	baerbel.petri@opn-chemie.de
1.4	Emergency telephone number	
	Emergency information service	Poison Information Center Freiburg +49(0)761/19240

SECTION 2: Hazards identification

- 2.1 Classification of the substance or mixture
Classification according to Regulation (EC) No 1272/2008 (CLP)

Section	Hazard class	Hazard class and category	Hazard statement
3.10	Aspiration hazard	Asp. Tox. 1	H304

Remarks

For full text of abbreviations: see SECTION 16

- 2.2 Label elements
Labelling according to Regulation (EC) No 1272/2008 (CLP)

Signal word Danger

Pictograms

GHS08



Hazard statements

H304 May be fatal if swallowed and enters airways.

Precautionary statements

P102 Keep out of reach of children.
P261 Avoid breathing mist/vapours/spray.
P271 Use only outdoors or in a well-ventilated area.
P301+P310 IF SWALLOWED: Immediately call a POISON CENTER/doctor.
P331 Call a POISON CENTER/doctor if you feel unwell.
P331 Do NOT induce vomiting.
P501 Dispose of contents / container in accordance with national regulations of the disposal.

Hazardous ingredients for labelling

White mineral oil (petroleum)
Distillates (petroleum), solvent-dewaxed light paraffinic

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- 2.3 Other hazards
Results of PBT and vPvB assessment
This mixture does not contain any substances that are assessed to be a PBT or a vPvB.
Endocrine disrupting properties
Does not contain an endocrine disruptor (EDC) in a concentration of $\geq 0,1\%$.

SECTION 3: Composition/information on ingredients

- 3.1 Substances
Not relevant (mixture).

- 3.2 Mixtures
Description of the mixture Mixture of substances listed below with nonhazardous additions

Name of substance	Identifier	Wt%	Classification acc. to GHS	Pictograms
White mineral oil (petroleum)	CAS No 8042-47-5 EC No 232-455-8 REACH Reg. No 01-2119487078- 27-xxxx	50 – < 75	Asp. Tox. 1 / H304	
Distillates (petroleum), solvent-dewaxed light paraffinic	CAS No 64742-56-9 EC No 265-159-2 REACH Reg. No 01-2119480132- 48-xxxx	50 – < 75	Asp. Tox. 1 / H304	

Name of substance	Specific Conc. Limits	M-Factors	ATE	Exposure route
White mineral oil (petroleum)	-	-	-	

- 3.3 Remarks
For full text of abbreviations: see SECTION 16

SECTION 4: First aid measures

- 4.1 Description of first aid measures
General notes
Do not leave affected person unattended. Remove victim out of the danger area. Keep affected person warm, still and covered. Take off immediately all contaminated clothing. In all cases of doubt, or when symptoms persist, seek medical advice. In case of unconsciousness place person in the recovery position. Never give anything by mouth.
Following inhalation
If breathing is irregular or stopped, immediately seek medical assistance and start first aid actions. Provide fresh air.
Following skin contact
Wash with plenty of soap and water.
Following eye contact
Remove contact lenses, if present and easy to do. Continue rinsing. Irrigate copiously with clean, fresh water for at least 10 minutes, holding the eyelids apart.
Following ingestion
Rinse mouth with water (only if the person is conscious). Do NOT induce vomiting.
- 4.2 Most important symptoms and effects, both acute and delayed
Symptoms and effects are not known to date.
- 4.3 Indication of any immediate medical attention and special treatment needed
none

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SECTION 5: Firefighting measures

- 5.1 Extinguishing media
Suitable extinguishing media
Water spray. BC-powder. Carbon dioxide (CO₂).
Unsuitable extinguishing media
Water jet.
- 5.2 Special hazards arising from the substance or mixture
Hazardous combustion products
Carbon monoxide (CO). Carbon dioxide (CO₂).
- 5.3 Advice for firefighters
In case of fire and/or explosion do not breathe fumes. Co-ordinate firefighting measures to the fire surroundings. Do not allow firefighting water to enter drains or water courses. Collect contaminated firefighting water separately. Fight fire with normal precautions from a reasonable distance.

SECTION 6: Accidental release measures

- 6.1 Personal precautions, protective equipment and emergency procedures
For non-emergency personnel
Remove persons to safety.
For emergency responders
Wear breathing apparatus if exposed to vapours/dust/spray/gases.
- 6.2 Environmental precautions
Keep away from drains, surface and ground water. Retain contaminated washing water and dispose of it.
- 6.3 Methods and material for containment and cleaning up
Advice on how to contain a spill
Covering of drains.
Advice on how to clean up a spill
Wipe up with absorbent material (e.g. cloth, fleece). collect spillage
sawdust
kieselgur (diatomite)
sand
universal binder
Appropriate containment techniques
Use of adsorbent materials.
Other information relating to spills and releases
Place in appropriate containers for disposal. Ventilate affected area.
- 6.4 Reference to other sections
Hazardous combustion products: see section 5. Personal protective equipment: see section 8. Incompatible materials: see section 10. Disposal considerations: see section 13.

SECTION 7: Handling and storage

- 7.1 Precautions for safe handling
Recommendations
Measures to prevent fire as well as aerosol and dust generation
Use local and general ventilation. Use only in well-ventilated areas.
Advice on general occupational hygiene
Wash hands after use. Do not eat, drink and smoke in work areas. Remove contaminated clothing and protective equipment before entering eating areas. Never keep food or drink in the vicinity of chemicals. Never place chemicals in containers that are normally used for food or drink. Keep away from food, drink and animal feedingstuffs.
- 7.2 Conditions for safe storage, including any incompatibilities
Managing of associated risks
Storage class (LGK)
10
- 7.3 Specific end use(s)
No further relevant information available.

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SECTION 8: Exposure controls/personal protection

- 8.1 Control parameters
National limit values
Occupational exposure limit values (Workplace Exposure Limits)
this information is not available
Relevant DNELs/DMELs/PNECs and other threshold levels
Relevant DNELs of components of the mixture

Relevant DNELs of components of the mixture						
Name of sub-stance	CAS No	End-point	Threshold level	Protection goal, route of exposure	Used in	Exposure time
White mineral oil (petroleum)	8042-47-5	DNEL	164.6 mg/m ³	Human, inhalatory	Worker (industry)	Chronic - systemic effects
White mineral oil (petroleum)	8042-47-5	DNEL	217.1 mg/kg bw/day	Human, dermal	Worker (industry)	Chronic - systemic effects

- 8.2 Exposure controls
Appropriate engineering controls
General ventilation.
Individual protection measures (personal protective equipment)
Eye/face protection
Use protective eyewear to guard against splash of liquids.
Skin protection
Hand protection
Wear suitable gloves. Chemical protection gloves are suitable, which are tested according to EN 374.
Type of material
NR: natural rubber, latex.
Other protection measures
Take recovery periods for skin regeneration. Preventive skin protection (barrier creams/ointments) is recommended. Wash hands thoroughly after handling.
Respiratory protection
Operate if possible out of doors or in a well-ventilated place. In case of inadequate ventilation wear respiratory protection. Type: A-P2 (combined filters against particles and organic gases and vapours, colour code: Brown/White).
Environmental exposure controls
Use appropriate container to avoid environmental contamination. Keep away from drains, surface and ground water.

SECTION 9: Physical and chemical properties

- 9.1 Information on basic physical and chemical properties
- | | |
|---|---|
| Physical state | Liquid |
| Colour | Yellowish |
| Odour | Nearly odourless |
| Initial boiling point and boiling range | ≥218 °C at 101.3 kPa |
| Flammability (solid, gas) | this material is combustible, but will not ignite readily |
| Explosive limits | Not determined |
| Flash point | Not applicable |
| Auto-ignition temperature | ≥325 °C |
| Water solubility | Insoluble |
| Vapour pressure | ≤0.01 kPa at 20 °C |
| Density | 0.86 g/ml at 20 °C |
- 9.2 Other information
Other safety characteristics
There is no additional information

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SECTION 10: Stability and reactivity

- 10.1 Reactivity
Concerning incompatibility: see below "Conditions to avoid" and "Incompatible materials".
- 10.2 Chemical stability
See below "Conditions to avoid".
- 10.3 Possibility of hazardous reactions
No known hazardous reactions.
- 10.4 Conditions to avoid
There are no specific conditions known which have to be avoided.
Physical stresses which might result in a hazardous situation and have to be avoided
High temperatures.
- 10.5 Incompatible materials
Oxidisers.
- 10.6 Hazardous decomposition products
Reasonably anticipated hazardous decomposition products produced as a result of use, storage, spill and heating are not known. Hazardous combustion products: see section 5.

SECTION 11: Toxicological information

- 11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008
Test data are not available for the complete mixture.
Classification procedure
The method for classification of the mixture is based on ingredients of the mixture (additivity formula).
Classification according to GHS (1272/2008/EC, CLP)
Acute toxicity
Shall not be classified as acutely toxic.
GHS of the United Nations, annex 4. May be harmful in contact with skin.
Skin corrosion/irritation
Shall not be classified as corrosive/irritant to skin.
Serious eye damage/eye irritation
Shall not be classified as seriously damaging to the eye or eye irritant.
Respiratory or skin sensitisation
Shall not be classified as a respiratory or skin sensitiser.
Germ cell mutagenicity
Shall not be classified as germ cell mutagenic.
Carcinogenicity
Shall not be classified as carcinogenic.
Reproductive toxicity
Shall not be classified as a reproductive toxicant.
• Specific target organ toxicity - single exposure
Shall not be classified as a specific target organ toxicant (single exposure).
• Specific target organ toxicity - repeated exposure
Shall not be classified as a specific target organ toxicant (repeated exposure).
Aspiration hazard
May be fatal if swallowed and enters airways.
- 11.2 Information on other hazards
There is no additional information.

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SECTION 12: Ecological information

12.1 Toxicity

Ordinance on systems for handling water-polluting substances (Ordinance on facilities for handling substances hazardous to water) (AwSV): WGK (Germany) 1, slightly hazardous to water

12.2 Persistence and degradability

Data are not available.

12.3 Bioaccumulative potential

Data are not available.

12.4 Mobility in soil

Data are not available.

12.5 Results of PBT and vPvB assessment

According to the results of its assessment, this substance is not a PBT or a vPvB. Does not contain a PBT-/vPvB-substance in a concentration of $\geq 0,1\%$.

12.6 Endocrine disrupting properties

Does not contain an endocrine disruptor (EDC) in a concentration of $\geq 0,1\%$.

12.7 Other adverse effects

Data are not available.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Sewage disposal-relevant information

Do not empty into drains. Avoid release to the environment. Refer to special instructions/safety data sheets.

Waste treatment of containers/packages

Completely emptied packages can be recycled. Handle contaminated packages in the same way as the substance itself.

Remarks

Please consider the relevant national or regional provisions. Waste shall be separated into the categories that can be handled separately by the local or national waste management facilities.

SECTION 14: Transport information

14.1 UN number or ID number

Not subject to transport regulations

14.2 UN proper shipping name

Not relevant

14.3 Transport hazard class(es)

None

14.4 Packing group

Not assigned

14.5 Environmental hazards

Non-environmentally hazardous acc. to the dangerous goods regulations

14.6 Special precautions for user

There is no additional information.

14.7 Maritime transport in bulk according to IMO instruments

The cargo is not intended to be carried in bulk.

Information for each of the UN Model Regulations

Transport of dangerous goods by road, rail and inland waterway (ADR/RID/ADN) Additional information

Not subject to ADR, RID and ADN.

International Maritime Dangerous Goods Code (IMDG) Additional information

Not subject to IMDG.

International Civil Aviation Organization (ICAO-IATA/DGR) Additional information

Not subject to ICAO-IATA.

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SECTION 15: Regulatory information

- 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture
Relevant provisions of the European Union (EU)
List of substances subject to authorisation (REACH, Annex XIV)/SVHC - candidate list
none of the ingredients are listed
Industrial Emissions Directive (IED)
VOC content 0 %
Directive on the restriction of the use of certain hazardous substances in electrical and electronic equipment (RoHS)
none of the ingredients are listed
Regulation concerning the establishment of a European Pollutant Release and Transfer Register (PRTR)
none of the ingredients are listed
Water Framework Directive (WFD)
none of the ingredients are listed
Regulation on persistent organic pollutants (POP)
none of the ingredients are listed
National regulations (Germany)
Ordinance on systems for handling water-polluting substances (Ordinance on facilities for handling substances hazardous to water)(AwSV)
Water hazard class 1 (slightly hazardous to water)
Technical instructions on air quality control (Germany)

Number	Group of substances	Class	Conc.	Mass flow	Mass concentration	Notation
5.2.5	Organic substances		≥ 25 wt%	0.5 kg/h	50 mg/m ³	3)

Notation

- 3) A total mass flow of 0.50 kg/h or a total mass concentration of 50 mg/m³, each of which to be indicated as total carbon, shall not be exceeded (except organic particulate matter)

Storage of hazardous substances in non-stationary containers (TRGS 510) (Germany)

Storage class (LGK) 10 (Combustible liquids)

National inventories

Country	Inventory	Status
EU	REACH Reg.	All ingredients are listed

Legend

REACH Reg. REACH registered substances

- 15.2 Chemical safety assessment
Chemical safety assessments for substances in this mixture were not carried out.

SECTION 16: Other information

- 16.1 Indication of changes (revised safety data sheet)
Alignment to regulation. Regulation (EC) No. 1907/2006 (REACH), amended by 2020/878/EU

Restructuring: section 9, section 14
Einfügung: UFI: DTWD-R5JW-700A-5HYH

- 16.2 Abbreviations and acronyms

ADN	Accord européen relatif au transport international des marchandises dangereuses par voies de navigation intérieures (European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways).
ADR	Accord relatif au transport international des marchandises dangereuses par route (Agreement concerning the International Carriage of Dangerous Goods by Road).
Asp. Tox.	Aspiration hazard.
ATE	Acute Toxicity Estimate.
CAS	Chemical Abstracts Service (service that maintains the most comprehensive list of chemical substances).
CLP	Regulation (EC) No 1272/2008 on classification, labelling and packaging of substances and mixtures.
DGR	Dangerous Goods Regulations (see IATA/DGR).
DMEL	Derived Minimal Effect Level.
DNEL	Derived No-Effect Level.
EC No	The EC Inventory (EINECS, ELINCS and the NLP-list) is the source for the seven-digit EC number, an identifier of substances commercially available within the EU (European Union).

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EINECS	European Inventory of Existing Commercial Chemical Substances.
ELINCS	European List of Notified Chemical Substances.
GHS	"Globally Harmonized System of Classification and Labelling of Chemicals" developed by the United Nations.
IATA	International Air Transport Association.
IATA/DGR	Dangerous Goods Regulations (DGR) for the air transport (IATA).
ICAO	International Civil Aviation Organization.
IMDG	International Maritime Dangerous Goods Code.
LGK	Lagerklasse (storage class according to TRGS 510, Germany).
NLP	No-Longer Polymer.
PBT	Persistent, Bioaccumulative and Toxic.
PNEC	Predicted No-Effect Concentration.
REACH	Registration, Evaluation, Authorisation and Restriction of Chemicals.
RID	Règlement concernant le transport International ferroviaire des marchandises Dangereuses (Regulations concerning the International carriage of Dangerous goods by Rail).
SVHC	Substance of Very High Concern.
TRGS	Technische Regeln für Gefahrstoffe (technical rules for hazardous substances, Germany).
VOC	Volatile Organic Compounds.
VPvB	Very Persistent and very Bioaccumulative.

16.3 Key literature references and sources for data

Regulation (EC) No 1272/2008 on classification, labelling and packaging of substances and mixtures.
Regulation (EC) No. 1907/2006 (REACH), amended by 2020/878/EU.

Transport of dangerous goods by road, rail and inland waterway (ADR/RID/ADN).
International Maritime Dangerous Goods Code (IMDG).
Dangerous Goods Regulations (DGR) for the air transport (IATA).

16.4 Classification procedure

Physical and chemical properties. The classification is based on tested mixture.
Health hazards. The method for classification of the mixture is based on ingredients of the mixture (additivity formula).

16.5 List of relevant phrases (code and full text as stated in section 2 and 3)

H304 May be fatal if swallowed and enters airways.

Disclaimer

This information is based upon the present state of our knowledge. This SDS has been compiled and is solely intended for this product.