



Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH)

Trade name : OPN-High Performance Cooling Lubricant
Revision date : 05.01.2018
Print date : 22.03.2018

Version (Revision) : 4.0.0 (3.0.0)

SECTION 1: Identification of the substance/mixture and of the company/ undertaking

1.1 Product identifier

OPN-High Performance Cooling Lubricant
Art.-No. 58100

1.2 Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses

industrial use, professional use

Application of the substance / the mixture

Metal working fluids

Uses advised against

consumer use (private households)

Do not use for products that are intended for contact with food - exclude food contact.

1.3 Details of the supplier of the safety data sheet

Manufacturer/Supplier

OPN-CHEMIE OTTO PETRI GMBH
In der Au 14
D-57290 Neunkirchen/Germany
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1.4 24 hours Emergency telephone number

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SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) No 1272/2008 [CLP]

Eye Irrit. 2 ; H319 - Serious eye damage/eye irritation : Category 2 ; Causes serious eye irritation.

Skin Irrit. 2 ; H315 - Skin corrosion/irritation : Category 2 ; Causes skin irritation.

2.2 Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms



Exclamation mark (GHS07)

Signal word

Warning

Hazard statements

H315 Causes skin irritation.

H319 Causes serious eye irritation.

Precautionary statements

P264 Wash hands thoroughly after handling.

P280 Wear protective gloves/protective clothing/eye protection/face protection.

P332+P313 If skin irritation occurs: Get medical advice/attention.

P337+P313 If eye irritation persists: Get medical advice/attention.

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Special rules for supplemental label elements for certain mixtures

EUH208 Contains 3-IODO-2-PROPYNYL BUTYLCARBAMATE. May produce an allergic reaction.

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Wear personal protection equipment (refer to section 8).
Use only in well-ventilated areas. Handle and open container with care. Avoid contact with skin, eyes and clothes. Do not breathe gas/fumes/vapour/spray. Special danger of slipping by leaking/spilling product. Keep away from sources of ignition - No smoking.

Protective measures

Measures to prevent fire

Usual measures for fire prevention.

Environmental precautions

Do not allow to enter into surface water or drains. Do not allow to enter into soil/subsoil.

Advices on general occupational hygiene

When using do not eat, drink, smoke, sniff. Wash hands before breaks and after work. Do not put any product-impregnated cleaning rags into your trouser pockets.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage rooms and vessels

Keep container tightly closed in a cool, well-ventilated place. Only use containers specifically approved for the substance/product. Protect containers against damage.

Hints on joint storage

Keep away from: Oxidizing agent

Storage class : 10

Storage class (TRGS 510) : 10

Do not store together with

Food and feedingstuffs

Further information on storage conditions

Recommended storage temperature : 5 - 40°C / 40 - 105°F.

Protect against : Frost Heat. UV-radiation/sunlight

Storage stability : Product may be stored for up to 12 months under described conditions.

7.3 Specific end use(s)

None

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limit values

2-(2-BUTOXYETHOXY)ETHANOL ; CAS No. : 112-34-5

Limit value type (country of origin) : TRGS 900 (D)

Limit value : 10 ppm / 67 mg/m³

Peak limitation : 1,5(I)

Remark : Y

Version : 17.10.2017

Limit value type (country of origin) : STEL (EC)

Limit value : 15 ppm / 101,2 mg/m³

Version : 07.02.2006

Limit value type (country of origin) : TWA (EC)

Limit value : 10 ppm / 67,5 mg/m³

Version : 07.02.2006

3-IODO-2-PROPYNYL BUTYL CARBAMATE ; CAS No. : 55406-53-6

Limit value type (country of origin) : TRGS 900 (D)

Limit value : 0,005 ppm / 0,058 mg/m³

Peak limitation : 2(I)

Remark : Sh, Y

Version : 17.10.2017

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BORIC ACID ; CAS No. : 10043-35-3

Limit value type (country of origin) : TRGS 900 (D)
Parameter : E: inhalable fraction
Limit value : 0,5 mg/m³
Peak limitation : 2(I)
Remark : Y
Version : 17.10.2017

DNEL/DMEL and PNEC values

DNEL/DMEL

Limit value type : DNEL worker (systemic) (Alcohols, C16-18 and C18-unsatd., ethoxylated ; CAS No. : 68920-66-1)
Exposure route : Dermal
Exposure frequency : Long-term (repeated)
Limit value : 2080 mg/kg bw/d
Limit value type : DNEL worker (systemic) (Alcohols, C16-18 and C18-unsatd., ethoxylated ; CAS No. : 68920-66-1)
Exposure route : Inhalation
Exposure frequency : Long-term (repeated)
Limit value : 294 mg/m³
Limit value type : DNEL worker (systemic) (BORIC ACID ; CAS No. : 10043-35-3)
Exposure route : Dermal
Exposure frequency : Long-term (repeated)
Limit value : 392 mg/kg bw/d
Limit value type : DNEL worker (systemic) (BORIC ACID ; CAS No. : 10043-35-3)
Exposure route : Inhalation
Exposure frequency : Long-term (repeated)
Limit value : 8,8 mg/m³
Limit value type : DNEL worker (systemic) (2-(2-BUTOXYETHOXY)ETHANOL ; CAS No. : 112-34-5)
Exposure route : Dermal
Exposure frequency : Long-term (repeated)
Limit value : 20 mg/kg
Limit value type : DNEL worker (systemic) (2-(2-BUTOXYETHOXY)ETHANOL ; CAS No. : 112-34-5)
Exposure route : Inhalation
Exposure frequency : Long-term (repeated)
Limit value : 67,5 mg/m³

Remark

The DNEL may differ from an Occupational Exposure Limit (OEL) for the same chemical. OELs are considered to be safe exposure levels for a typical worker in an occupational setting for an 8-hour work shift, 40 hour work week, as a time weighted average (TWA) or a 15 minute short-term exposure limit (STEL). The Derived No Effect Level (DNEL) is an estimated safe level of exposure that is derived from toxicity data in accord with specific guidance within the European REACH regulation.

PNEC

Limit value type : PNEC (Aquatic, freshwater) (Alcohols, C16-18 and C18-unsatd., ethoxylated ; CAS No. : 68920-66-1)
Limit value : 0,002 mg/l
Limit value type : PNEC (Aquatic, marine water) (Alcohols, C16-18 and C18-unsatd., ethoxylated ; CAS No. : 68920-66-1)
Limit value : 0,002 mg/l
Limit value type : PNEC (Sediment, freshwater) (Alcohols, C16-18 and C18-unsatd., ethoxylated ; CAS No. : 68920-66-1)
Limit value : 6,33 mg/kg
Limit value type : PNEC (Aquatic, freshwater) (BORIC ACID ; CAS No. : 10043-35-3)
Limit value : 1,35 mg/l
Limit value type : PNEC (Aquatic, marine water) (BORIC ACID ; CAS No. : 10043-35-3)
Limit value : 1,35 mg/l

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Limit value type :	PNEC (Sediment, freshwater) (BORIC ACID ; CAS No. : 10043-35-3)
Limit value :	1,8 mg/kg
Limit value type :	PNEC (Sediment, marine water) (BORIC ACID ; CAS No. : 10043-35-3)
Limit value :	1,8 mg/kg
Limit value type :	PNEC (Sewage treatment plant) (BORIC ACID ; CAS No. : 10043-35-3)
Limit value :	1,75 mg/l
Limit value type :	PNEC (Aquatic, freshwater) (2-(2-BUTOXYETHOXY)ETHANOL ; CAS No. : 112-34-5)
Limit value :	1 mg/l
Limit value type :	PNEC (Aquatic, marine water) (2-(2-BUTOXYETHOXY)ETHANOL ; CAS No. : 112-34-5)
Limit value :	0,1 mg/l
Limit value type :	PNEC (Sediment, freshwater) (2-(2-BUTOXYETHOXY)ETHANOL ; CAS No. : 112-34-5)
Limit value :	4 mg/kg
Limit value type :	PNEC (Sediment, marine water) (2-(2-BUTOXYETHOXY)ETHANOL ; CAS No. : 112-34-5)
Limit value :	0,4 mg/kg
Limit value type :	PNEC (Sewage treatment plant) (2-(2-BUTOXYETHOXY)ETHANOL ; CAS No. : 112-34-5)
Limit value :	200 mg/l

8.2 Exposure controls

Appropriate engineering controls

If local exhaust ventilation is not possible or not sufficient, the entire working area should be ventilated by technical means. Technical measures and the application of suitable work processes have priority over personal protection equipment.

Personal protection equipment

Personal protective equipment selections vary based on potential exposure conditions such as applications, handling practices, concentration and ventilation. Information on the selection of protective equipment for use with this material, as provided below, is based upon intended, normal usage.

Eye/face protection

Eye glasses with side protection DIN EN 166

Skin protection

Hand protection

Tested protective gloves must be worn: DIN EN 374 The quality of the protective gloves resistant to chemicals must be chosen as a function of the specific working place concentration and quantity of hazardous substances. Do not wear gloves near rotary machines and tools.

Suitable material :

Wearing time with permanent contact:

Material: NBR (Nitrile rubber), CR (polychloroprene, chloroprene rubber),

Thickness of the glove material: 0,70 mm

Breakthrough time (maximum wearing time): > 480 min

Wearing time with occasional contact (splashes):

NBR (Nitrile rubber), CR (polychloroprene, chloroprene rubber),

Thickness of the glove material: 0,40 mm

Breakthrough time (maximum wearing time): > 30 min

Unsuitable material : PVA (Polyvinyl alcohol),

Breakthrough time (maximum wearing time): : For special purposes, it is recommended to check the resistance to chemicals of the protective gloves mentioned above together with the supplier of these gloves.

Body protection

Body protection: not required. If prolonged or repeated contact is likely, chemical, and oil resistant clothing is recommended.

Respiratory protection

Usually no personal respiratory protection necessary. If technical exhaust or ventilation measures are not possible or insufficient, respiratory protection must be worn.

Respiratory protection necessary at: exceeding exposure limit values, insufficient ventilation, aerosol or mist formation.

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General health and safety measures

When using do not eat, drink, smoke, sniff. Wash hands before breaks and after work. Do not put any product-impregnated cleaning rags into your trouser pockets. Wash contaminated clothing prior to re-use. Apply skin care products after work.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance : liquid

Colour : light brown

Odour : characteristic

Safety relevant basis data

pH :	(20 °C / 5 Wt %)		9,2		DIN 51369
Melting point/melting range :		<	-20	°C	
Initial boiling point and boiling range :	(1013 hPa)	>	100	°C	
Flash point :		>	130	°C	DIN EN ISO 2592
Flammability (Solid, Gas):			not applicable		
Lower explosion limit :			0,6	Vol-%	
Upper explosion limit :			6,5	Vol-%	
Vapour pressure :	(20 °C)		No data available		
Vapour Density (Air = 1):			no data available		
Evaporation Rate :			no data available		
Water solubility :	(20 °C)		miscible		
Partition Coefficient (n-octanol/water):	(log Pow)		not applicable		
Cinematic viscosity :	(20 °C)	approx.	230	mm ² /s	DIN EN ISO 3104
Ignition temperature :		>	240	°C	
Decomposition temperature :			No data available		
Odour threshold :			No data available		
Oxidizing Properties:			not oxidising		
Explosive Properties:			not explosive		
Maximum VOC content (Switzerland) :			1,202	Wt %	

9.2 Other information

None

SECTION 10: Stability and reactivity

10.1 Reactivity

No information available.

10.2 Chemical stability

The product is stable under storage at normal ambient temperatures.

10.3 Possibility of hazardous reactions

No hazardous reaction when handled and stored according to provisions.

10.4 Conditions to avoid

No information available.

10.5 Incompatible materials

Oxidising agent, strong.

10.6 Hazardous decomposition products

No known hazardous decomposition products.

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SECTION 11: Toxicological information

11.1 Information on toxicological effects

Toxicological data are not available. The statement is derived from the properties of the single components.

Acute effects

No data available to indicate product may be an acute toxic oral, dermal or inhalation hazard.

Acute oral toxicity

Parameter : LD50 (BASEOIL)
Exposure route : Oral
Species : Rat
Effective dose : > 5000 mg/kg

Acute dermal toxicity

Parameter : LD50 (BASEOIL)
Exposure route : Dermal
Species : Rabbit
Effective dose : > 2000 mg/kg

Acute inhalation toxicity

Parameter : LC50 (BASEOIL)
Exposure route : Inhalation
Species : Rat
Effective dose : > 5,53 mg/l
Exposure time : 4 h

Irritant and corrosive effects

Irritating to eyes and skin.

Sensitisation

Contains components in low concentrations (< 1%) that present a skin-sensitizing potential.

CMR effects (carcinogenicity, mutagenicity and toxicity for reproduction)

Carcinogenicity

no known significant effects or critical hazards.

Germ cell mutagenicity

no known significant effects or critical hazards.

Reproductive toxicity

no known significant effects or critical hazards.

STOT-single exposure

STOT SE 1 and 2

Not expected to cause organ damage from a single exposure.

STOT-repeated exposure

STOT RE 1 and 2

Not expected to cause organ damage from prolonged or repeated exposure.

Aspiration hazard

Based on the available data the classification criteria for aspiration toxicity are not met. For viscosity data, see section 9.

11.3 Other adverse effects

Processing vapours can irritate the respiratory tracts, skin and eyes.

SECTION 12: Ecological information

12.1 Toxicity

For the product ecotoxicological data are not available. The ecotoxicological properties of this mixture are determined by the ecotoxicological properties of the single components (see section 3).

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Aquatic toxicity

On the basis of existing data on ecotoxicology the following can be deduced: harmless to aquatic organisms up to the tested concentration

12.2 Persistence and degradability

Part of the components is biodegradable.

12.3 Bioaccumulative potential

No indication of bioaccumulation potential.

12.4 Mobility in soil

No information available.

12.5 Results of PBT and vPvB assessment

The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.

12.6 Other adverse effects

No information available.

12.7 Additional ecotoxicological information

Do not allow uncontrolled discharge of product into the environment.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product/Packaging disposal

Waste codes/waste designations according to EWC/AVV

The allocation of waste identity numbers/waste descriptions must be carried out according to the EEC, specific to the industry and process.

Waste code product

12 01 07*

However, deviation from the intended use and/or the presence of any potential contaminants may require an alternative waste disposal code to be assigned by the end user.

(Waste key of the emulsion: 12 01 09*)

Waste name

Mineral-based machining oils free of halogens (except emulsions and solutions).

Waste treatment options

Appropriate disposal / Product

Delivery to an approved waste disposal company. Dispose according to legislation.

Appropriate disposal / Package

Non-contaminated packages may be recycled. Packing which cannot be properly cleaned must be disposed of. Dispose of waste according to applicable legislation.

Other disposal recommendations

Empty containers may contain residue and can be dangerous. Do not attempt to refill or clean containers without proper instructions. Do not pressurise, cut, weld, braze, solder, drill, grind, or expose such containers to heat, flame, sparks, static electricity, or other sources of ignition.

SECTION 14: Transport information

14.1 UN number

No dangerous good in sense of these transport regulations.

14.2 UN proper shipping name

No dangerous good in sense of these transport regulations.

14.3 Transport hazard class(es)

No dangerous good in sense of these transport regulations.

14.4 Packing group

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No dangerous good in sense of these transport regulations.

14.5 Environmental hazards

No dangerous good in sense of these transport regulations.

14.6 Special precautions for user

None

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations

Technische Anleitung Luft (TA-Luft)

Weight fraction (Number 5.2.5. I) : < 5 %

Water hazard class (WGK)

Class : 2 (Significant hazardous to water) Classification according to AwSV

Additional information

Berufsgenossenschaftliche Regeln (BGR)

The product corresponds with TRGS 611.

15.2 Chemical safety assessment

No information available.

SECTION 16: Other information

16.1 Indication of changes

02. Classification of the substance or mixture · 02. Label elements · 02. Labelling according to Regulation (EC) No. 1272/2008 [CLP] · 03. Hazardous ingredients · 08. Occupational exposure limit values · 08. DNEL/DMEL · 08. PNEC · 15. Water hazard class (WGK)

16.2 Abbreviations and acronyms

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)

IMDG: International Maritime Code for Dangerous Goods

IATA: International Air Transport Association

IATA-DGR: Dangerous Goods Regulations by the "International Air Transport Association" (IATA)

ICAO: International Civil Aviation Organization

ICAO-TI: Technical Instructions by the "International Civil Aviation Organization" (ICAO)

CAS: Chemical Abstracts Service (division of the American Chemical Society)

GHS: Globally Harmonized System on the Classification and Labelling of Chemicals

CLP: Regulation on Classification, Labelling and Packaging of Substances and Mixtures,

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

EC50: Effective concentration, 50 percent

DNEL: Derived No Effect Level

PNEC: Predicted No Effect Concentration

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

16.3 Key literature references and sources for data

Sources of information used in preparing this SDS included one or more of the following: Product Dossiers and SDS from suppliers, complemented by public sources, as appropriate (GESTIS, the EU IUCLID Data Base, U.S. NTP publications, e.g.).

16.4 Relevant H- and EUH-phrases (Number and full text)

H302 Harmful if swallowed.

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H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H331	Toxic if inhaled.
H332	Harmful if inhaled.
H360FD	May damage fertility. May damage the unborn child.
H372	Causes damage to organs through prolonged or repeated exposure.
H410	Very toxic to aquatic life with long lasting effects.
H411	Toxic to aquatic life with long lasting effects.

16.5 Training advice

Provide adequate information, instruction and training for operators.

16.6 Additional information

None

The above information describes exclusively the safety requirements of the product and is based on our present-day knowledge. The information is intended to give you advice about the safe handling of the product named in this safety data sheet, for storage, processing, transport and disposal. The information cannot be transferred to other products. In the case of mixing the product with other products or in the case of processing, the information on this safety data sheet is not necessarily valid for the new made-up material.
